

Rev 2.003 (build 20210512)

Type	Subject	Descriptions	Model																	
			GN						GL				M			ML				
			9371	9372	9373	9481	9482	9483	9971	9972	9973	9974	9975	9371	9372	9373	9971	9972	9973	
Improvement	Modbus RTU Slave Setting	Added functionality to configure Modbus RTU Slave communication parameters.	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	
Bug fix	Reset origin issue	The bug where the intermittent hard fault issue occurring during the 'Reset origin' operation has been fixed		*	*		*	*			*	*	*	*		*	*		*	*
Bug fix	Rename Active Device	The issue where resetting was required for changes to take effect when 'Rename Active Device' was applied has been addressed.		*	*		*	*			*	*	*	*		*	*		*	*
Improvement	Support for temperature modules	Supports temperature control modules.	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*

Rev 2.002 (build 20201028)

Type	Subject	Descriptions	Model																	
			GN						GL				M			ML				
			9371	9372	9373	9481	9482	9483	9971	9972	9973	9974	9975	9371	9372	9373	9971	9972	9973	
Bug fix	Failure due to power noise.	The issue where 'Retain save interrupt' caused by power noise were causing malfunctioning of the Codesys program has been fixed		*	*		*	*			*	*	*	*		*	*		*	*
Bug fix	Network Scan	Fixed the issue with the Network Scan functionality not working.							*								*			
Bug fix	Recognition of the I/O size of the GT-3901	Fixed the issue of I/O size recognition in the GT-3901 module.	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*

Rev 2.001 (build 20200714)

Type	Subject	Descriptions	Model																	
			GN						GL				M			ML				
			9371	9372	9373	9481	9482	9483	9971	9972	9973	9974	9975	9371	9372	9373	9971	9972	9973	
Bug fix	Retain Data	The issue where Retain data was being altered when power was turned on/off has been fixed.		*	*		*	*			*	*	*	*		*	*		*	*

Rev 2.000 (build 20200423)

Type	Subject	Descriptions	Model																	
			GN						GL				M			ML				
			9371	9372	9373	9481	9482	9483	9971	9972	9973	9974	9975	9371	9372	9373	9971	9972	9973	
Improvement	I/O Update Time	The I/O update time has been improved.	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
Improvement	I/O Parameter Read/Write	Provide the CODESYS function blocks that can read and write slot parameters.	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
Improvement	I/O Module Scan	Even with the addition of new I/O modules, it has been modified to allow Auto Scan without firmware changes.	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
Improvement	SNMP	SNMP functionality has been added.	*	*	*	*	*	*		*	*	*	*	*	*	*	*		*	*
Improvement	TFTP	TFTP functionality has been added.		*	*		*	*			*	*	*	*		*	*		*	*

Rev1.002 (build 20190919)

Type	Subject	Descriptions	Model											
			GN					M						
			9371	9372	9373	9481	9482	9483	9371	9371	9372	9373		
Improvement	I/O Module Scan	IO scanning feature has been added.	*	*	*	*	*	*	*	*	*	*	*	*
Improvement	Add OPC-UA functionality	The OPC-UA server functionality has been added.		*	*		*	*				*	*	

Rev 1.001 (build 20190703)

Type	Subject	Descriptions	Model											
			GN					M						
			9371	9372	9373	9481	9482	9483	9371	9371	9372	9373		
Bug fix	%MW Area	The issue where data in the %MW area was not updating has been fixed.	*	*	*	*	*	*	*	*	*	*	*	*
Bug fix	Program Download	Added Nand Flash Bad Block management functionality to prevent writing data to Bad Blocks during program downloads.		*	*		*	*				*	*	